

slip Oct. 20

Work Order ID 74176



Monday, September 26, 2011 3:18:43 PM

Item ID: K10111

Revision ID:

Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00

Required Date: 10/19/2011 Req'd Qty: 5.00

Reference:

Approvals:

Process Plan

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

K10111

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP K10111

CHG 002

Sulcolis

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/6/27 S (S)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sulcolis

x4

Work Order ID 74176

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Item ID: K10111

Accept



Setup Start



Revision ID:

Item Name: Saddle, Skidtube 206

Stop



Start Date: 9/26/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 10/19/2011 Req'd Qty: 5.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP k10111 Location: _____ PPP rev: <u>ORAPT</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

PPP 74385

74390

74391

74392

Handwritten signature

Handwritten date: 11/10/18

Handwritten initials: MF
Handwritten date: 11-10-18

Picklist Print

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Page 1

Work Order ID: 74176

Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP : F301.11.08[] Revised Step 5 and Added Inspection Level
21[]SM[] IPP REV:G
11.09.23 PER REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A

Purchased

No

110

Each

2,295.000

8

40



Bolt

Location

Loc Qty

Loc Code

ST354

295

116191

195

118706

100

st510

2000

119042

2000

AN4-6A

Purchased

No

110

Each

6,216.000

12

60



Bolt

Location

Loc Qty

Loc Code

ST356

1200

117872

200

118422

300

118628

400

118838

300

ST358

16

117514

16

ST516

5000

119017

5000

Picklist Print

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Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

AN4C5A

Purchased

No

110

Each

583.0000



BOLT



1

5

Location

Loc Qty

Loc Code

FP-B

94

112243

94

ST345

389

112243

389

ST356

100

119017

100

AN5-7A

Purchased

No

110

Each

3,197.000



Bolt



8

40

Location

Loc Qty

Loc Code

ST337

197

117313

14

117441

132

118422

1

118706

50

ST516

3000

119017

3000

AN6-44A

Purchased

No

110

Each

643.0000



Bolt



2

10

Location

Loc Qty

Loc Code

ST344

43

110372

43

st510

600

119036

600

Picklist Print

Page 3

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Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D206-651-041

CH/low

Manufactured No

110 Each

19.0000



206A/B GHW

Location

Loc Qty

Loc Code

FG120

19

46160

19

Manufactured No

110 Each

96.0000



Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

52

53741

0

72120

52

Manufactured No

110 Each

7.0000



Saddle, LH Fwd Aft Out 206

Location

Loc Qty

Loc Code

ST435

7

64559

7

Manufactured No

110 Each

2.0000



Saddle, LH In 206

Location

Loc Qty

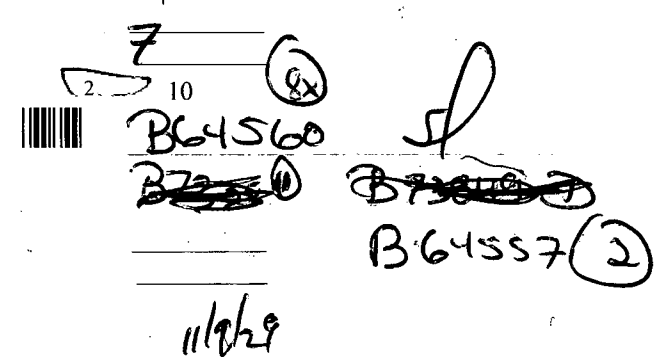
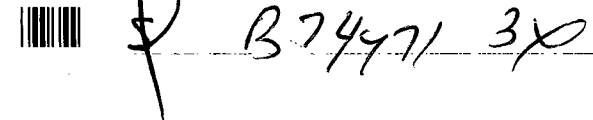
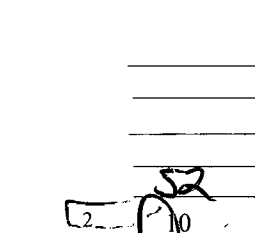
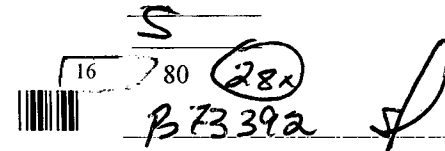
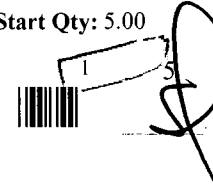
Loc Code

ST435

2

7373

2



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Shop Packet Print

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Picklist Print

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Work Order ID: 74176

Parent Item: K10111

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Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00



D2712
Set Screw

Manufactured No

110 Each

1,461.000



Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1411

71160

111

72231

300

73837

1000

Manufactured No

110 Each

264.0000



D2884
Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29453

10

ST025

254

52302

22

73306

24

73823

208

Manufactured No

110 Each

50.0000



D2885
Saddle Spacer

Location

Loc Qty

Loc Code

FG

10

29199

10

ST025

40

52303

40

Picklist Print

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Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00



D3413-1

Manufactured No

110 Each

59.0000



Ring

Location

Loc Qty

Loc Code

ST420

19

66387

1

70773

18

ST467

40

72137

20

73298

20

MS21042L3

Purchased No

110 Each

8,431.000



Nut

Location

Loc Qty

Loc Code

ST300

2431

117441

16

117601

260

117885

155

118451

1000

118927

1000

ST516

6000

119017

6000

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Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

9,993.000

12

60



Nut

Location

Loc Qty

Loc Code

ST300

3993

117441

51

117601

637

117885

305

118451

2000

118927

1000

ST516

6000

119017

6000

110

Each

944.0000

2

10

MS21042L6

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

944

117677

200

118384

46

118927

98

118968

600

110

Each

490.0000

1

5

NA51149C0463R

Purchased

No



Washer

Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

489

117735

489

Picklist Print

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Parent Item: K10111

Parent Item Name: Saddle, Skidtube 206



Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAST149D0363J

Purchased

No

110

Each

4,404.000



Washer



8

40

Location

Loc Qty

Loc Code

ST298

4404

117601

274

118077

1130

118612

1000

118968

2000

40

NAST149D0463J

Purchased

No

110

Each

3,305.000



Washer



24

120

Location

Loc Qty

Loc Code

ST297

200

118853

200

ST298

2105

116025

16

116805

0

117291

1

117460

2

117591

108

118179

43

118384

1031

118612

904

ST302

1000

119042

1000

120

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Shop Packet Print

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Picklist Print

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Monday, September 26, 2011 3:18:41 PM

Work Order ID: 74176



Parent Item: K10111



Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAST1149D0563J

Purchased

No

110

Each

4,577.000



Washer



Location

Loc Qty

Loc Code

ST298

4577

118206

3577

118614

1000

110

Each

944.0000

NAST1149D0663J

Purchased

No



Washer



Location

Loc Qty

Loc Code

ST298

944

115996

5

117977

439

118614

500

REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-111
BELL 206 A/B	D206-642-113

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10111	D206-642-111	D206-642-113
D206-651-041	1	1	1
D2652	16	16	16
D3413-1	1	1	1
D2661-1	2	2	2
D2662-1	2	2	2
D2712	10	10	10
D2884	2	2	2
D2885	2	2	2
AN3-41A	8	8	8
AN4C5A	1	1	1
AN4-6A	12	12	12
AN5-7A	8	8	8
AN6-4A	2	2	2
NAS1149D0363J	8	8	8
NAS1149D0463J	24	24	24
NAS1149D0563J	8	8	8
NAS1149D0663J	4	4	4
MS21042-3 (OR L3)	8	8	8
MS21042-4 (OR L4)	12	12	12
MS21042-6 (OR L6)	2	2	2
NAS1149C0463R	1	1	1

RELEASED
2011-09-23

B	ADD APPLICABILITY TO D206-642-113	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	K10111	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE KIT	NTS
DATE	11.09.19	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	